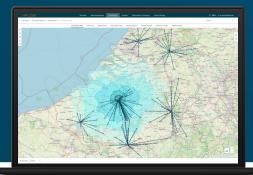


**Case Study - Global Machinery manufacturer** 

# Optimizing DCs and global routes with 4flow



#### The challenge

- Global manufacturing company analyzing finished goods distribution from multiple plants to customer locations across North America
- Complex multimodal network involving ocean freight, drayage, and over-the-road transport
- Finished goods produced at multiple sites with varied requirements, including heavy and oversized items

#### Solution approach

- Leveraged 4flow Network Design software to provide cost transparency, evaluate tariff structures, and support decision-making
- > Enabled "what-if" scenarios for production volumes, collection frequencies, and warehousing costs.
- Conducted a detailed network study, that included greenfield and training of the team

#### **Outcome and Benefits**

Scenario comparisons evaluated transport, handling, and fixed costs across multiple DC options

\$2M

Reduction in logistics costs

Defined and implemented cost-optimal DC setup in coordination with internal real estate team

Enabled closure of underutilized facility, unlocking additional structural savings

Improved network efficiency and reduced overcapacity across selected regions



#### Streamlined complex supply chains for heavy machinery with 4flow



### Optimized distribution networks

Streamline multimodal transport for cost savings and reliable delivery.



## Plant-to-customer allocation planning

Improving finished-goods flow from plants to customers, considering size, weight, and handling needs.



# Scenario & greenfield analysis

Assess network changes and expansions to support strategic, data-driven growth.

### Our supply chain expertise

Real results with 4flow

20%+

Savings in logistics costs

10%+

Reduction in inventory levels

20%+

Increase in process efficiency

# Inventory and stock placement refinement

Align inventory with demand to reduce stock while maintaining service levels.



# Lead-time and SKU-level transparency

Plan at the product level to manage lead times and enhance routing visibility.



## Enhanced service levels and customer satisfaction

Enhance shipments and schedules to consistently meet customer expectations.

# Interested or have questions? Contact us!

Get in touch to have your questions answered or to schedule a live demo of our software solutions.

We look forward to hearing from you.





#### **About 4flow**

4flow is a leading provider of supply chain consulting, software and fourth-party logistics (4PL) services. With this cross-functional competency, we are able to meet and exceed the highest standards of quality and innovation.

20+

offices in Europe, North America, South America and Asia 1300+ team members globally 400+
customers globally

4flow customers include:

AGCO BASF BD BMW Bosch

Deichmann EDEKA Lear Magna Mars

Roche Siemens Volkswagen Volvo Cars